



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBH9928-1-1
Job Sheet 184100



Part No: RBH9928-1-1

Job Qty: 1 pcs

Part Name: Gage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 10/29/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG REV A DP
Verify DD/IPP Rev C 17.12.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	NV5000 - 1	3 pcs	10/29/18	10/29/18	0.00	3.00	NV5000 - 1		ALA. 19/10/18
							NV5000 - 2		
120	QC 2	3 pcs	10/29/18	10/29/18	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		

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Container No: S201397



Part: RBH9928-1-1

Job No: 184100

Serial No/Batch: S201397

Revision: L

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

130 QC 8	3 pcs	10/29/18	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	DAS
				QC 8 - 9	52
				QC 8 - 68	9-89
				QC 8 - 67	
				QC 8 - 1 (A)	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 Packaging 3-1 - Stock - B4B	3 pcs	10/29/18	0.00 0.00		

DAS
52
9-89

12/08/17

QuraM

GA
140A

150 QC 21 - SA	3 pcs	10/29/18	0.00 0.00	QC 21 - SA - 21	 DAS 70 9-89
				QC 21 - SA - 70	AUG 19 2019
Part Op 110 - NV5000 - 1-Machine as per folio FB675 FOLIO REV: <u>AA</u> DWG REV: <u>L</u> ***Tolerances as					
Descriptions: per note 7*** 2-Deburrr ***PVC used is grey. Need engineering sign off***					
120 - QC2- Inspect parts off machine FAI/FAIB 130 - QC8- Inspect parts - second check 140 - Identify as per dwg & Stock Location: _____ 150 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
8747K198	PVC Sheet, Type 1 Plastic, 4' wide x 4' long x 1" thick	.9300 sf (.31 ea)	110-NV5000 - 1	5019328 3031441	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-NV5000 - 1	8747K198	1	19	0	
Part Specifications					
Specifications could not be found.					

MATA used
697

Plex 1/28/19 4:20 PM Dart.Hadley.Shannon

MATA0090
MATA18

9886, 9569



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RBH9928-1-1
Job Sheet 184100



JL-S (842)

1015

Part No: RBH9928-1-1

Job Qty: 3 ea

Part Name: Gage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 10/29/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG REV A DP
Verify DD/IPP Rev C 17.12.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		10/29/18	0.00	0.00	Start Up Machining		
110	Mori Seiki	3 pcs		10/29/18	0.00	3.00	MORI NV5000-2		
120	QC	3 pcs		10/29/18	0.00	0.00	QC2		
130	QC	3 pcs		10/29/18	0.00	0.00	QC3		
140	Packaging	3 pcs		10/29/18	0.00	0.00	Packaging3		
150	QC21-SA	3 Ea		10/29/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FB675 FOLIO REV: _____ DWG REV: _____ ***Tolerances as per note
Descriptions: 7*** 2-Deburr ***PVC used is grey. Need engineering sign off***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8747K198	PVC Sheet, Type 1 Plastic, 4' wide x 4' long x 1" thick	.9300 sf (.31 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8747K198	1	16	0

Part Specifications

Specifications could not be found.

Plex 10/12/18 3:09 PM dart.logan.david

NV



